

HARPS-NEF

Thermal System Design and Analysis

Sang C. Park

Thermal Engineer, Central Engineering

Harvard-Smithsonian Center for Astrophysics

HARPS-NEF: List of Requirements, Thermal

HARPS-NEF Floor Plan

HTE 1 (Outer Most Enclosure)

- **Primary Requirement:**
Less than 100w thermal leakage into the dome year around.
- $+18 \pm 1.5\text{C}$

HTE2 (Intermediate Enclosure)

- **Primary Requirement:** $+15 \pm 0.2\text{C}$

HTE 3 (Spectrograph Isolation Box)

GO Supplied: $+17 \pm 0.01\text{C}$

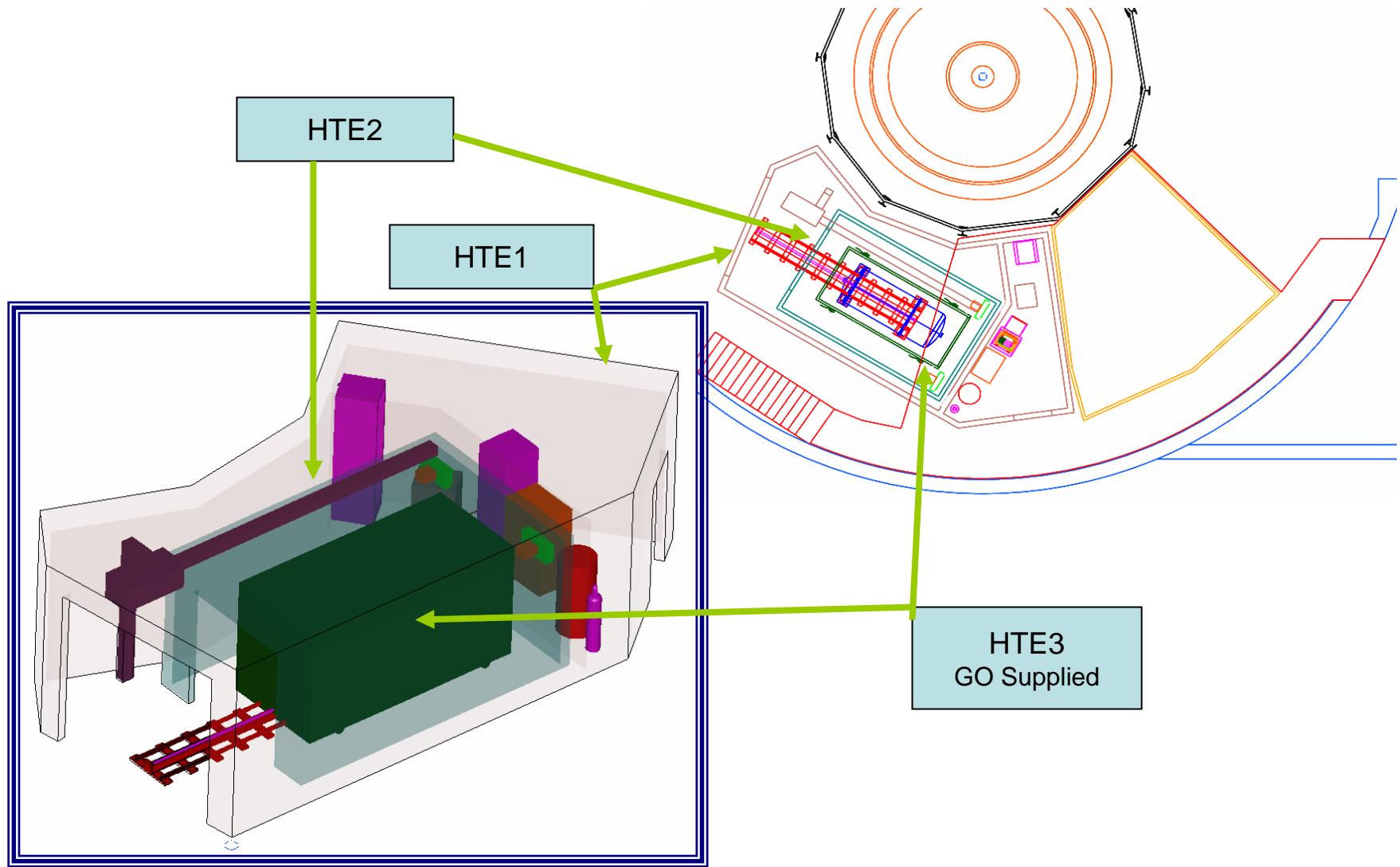
Spectrograph

Mezzanine

LIRIS Room

Utility Room

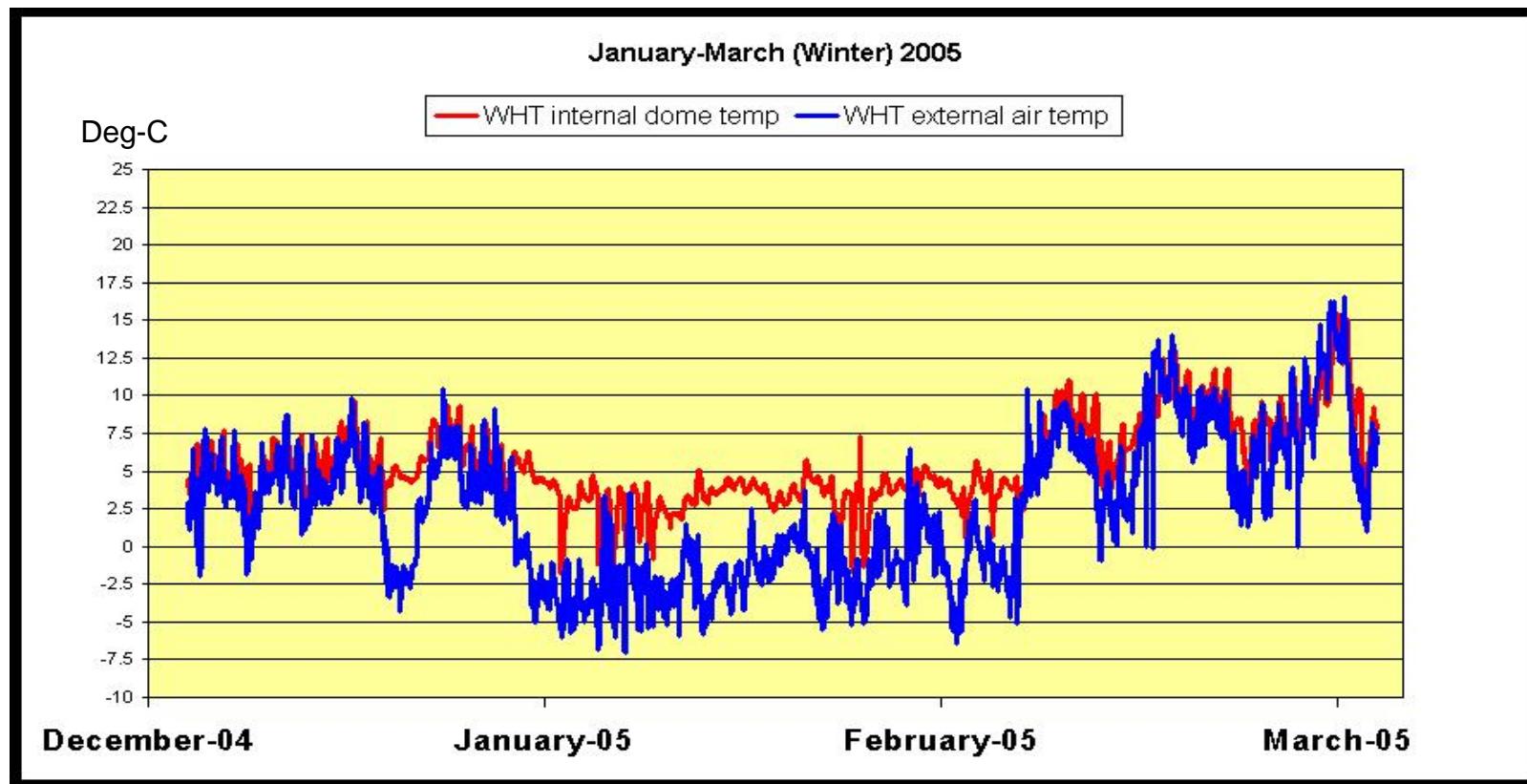
HARPS-NEF: Thermal Enclosure System Design



HARPS-NEF: Environmental Conditions

- Altitude: 2400m (~8k feet)
- Temperature Profiles (+4 to +25C WHT Internal Temp, per observed 2005)

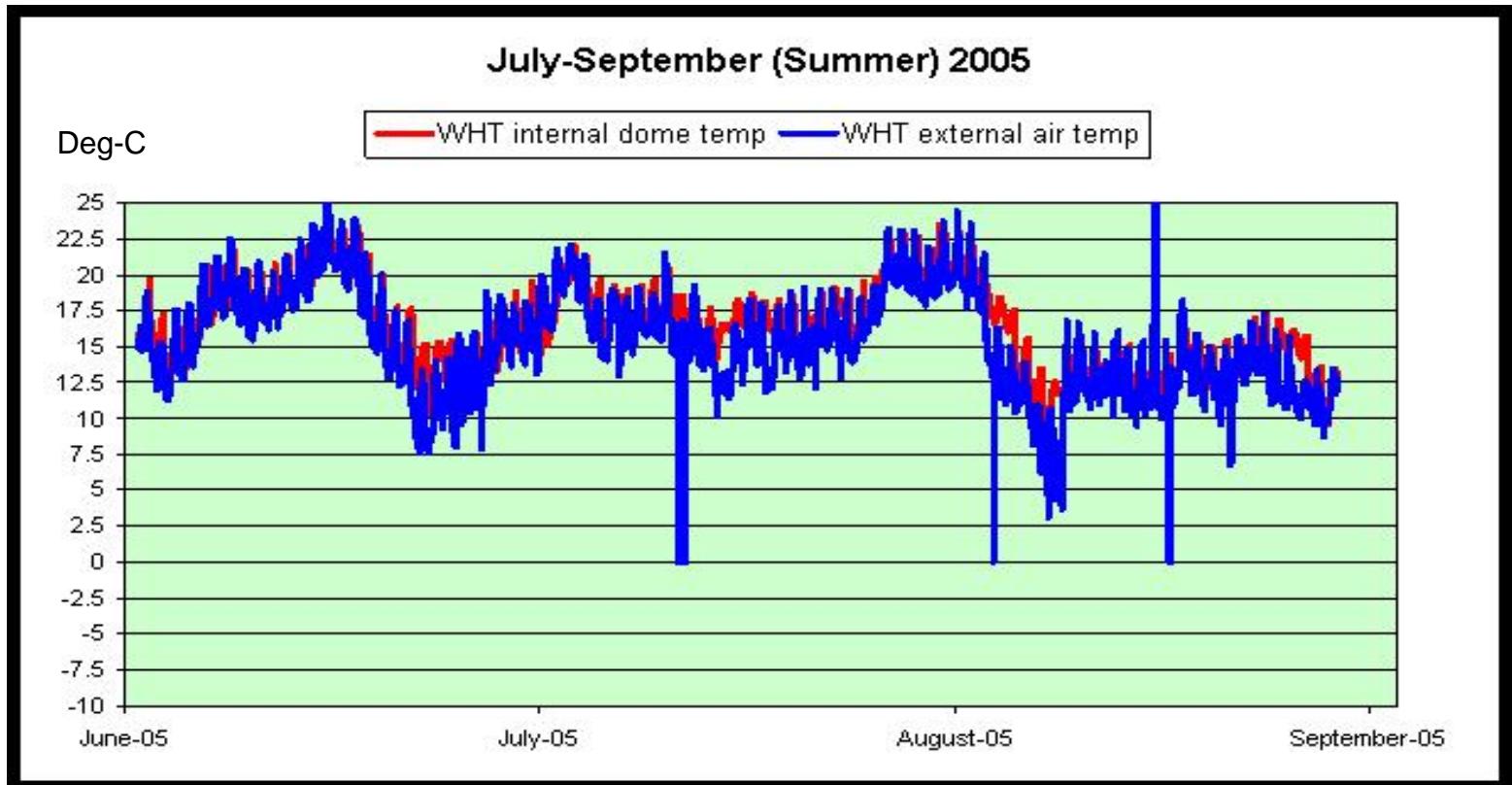
Winter Season



HARPS-NEF: Environmental Conditions

- Altitude: 2400m (~8k feet)
- Temperature Profiles (+4 to +25C WHT Internal Temp, per observed 2005)

Summer Season



HARPS-NEF: Thermal System Design

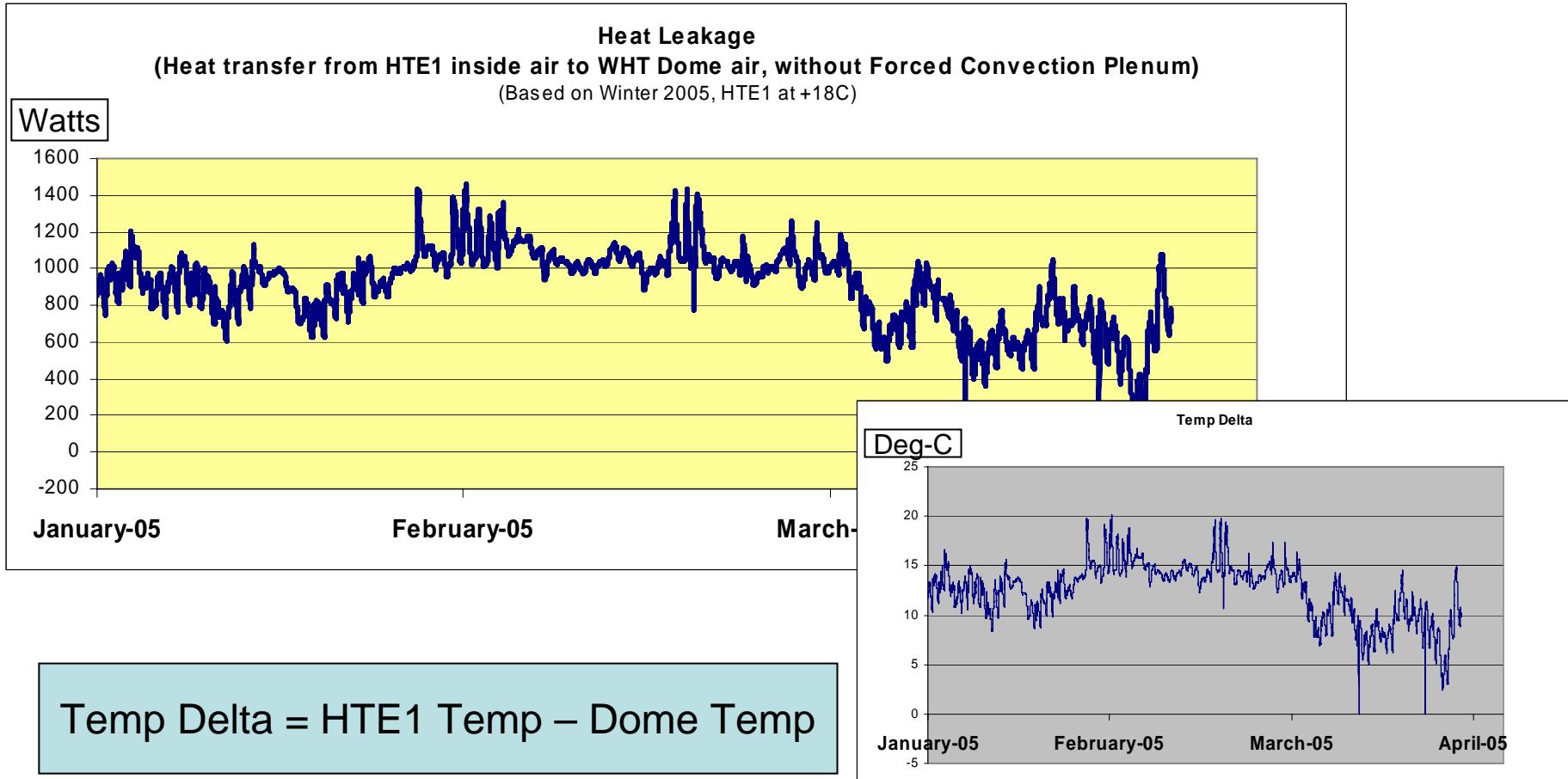
HTE1: Active Forced Convection System Required

- HTE 1: $+18 \pm 1.5\text{C}$
 - Primary Requirement:
 - Less than 100w thermal leakage into the dome year around.
 - On the coldest day, temperature differential of 14°C is expected from the internal HTE1 internal temperature to internal WHT dome temperature.
 - “Passive” thermal enclosures will not be able to maintain below 100W thermal leakage requirement.
 - Active thermal system (external plenum air circulation system) is proposed.
 - During the summer season when the dome temperature is greater than $+18^\circ\text{C}$, HTE1 will absorb heat.
 - HTE1 will have air conditioning unit to maintain $+18^\circ\text{C}$.

HARPS-NEF: Thermal System Design

HTE1: Thermal Load, Winter

Baseline Design: 152mm of Aerogel
2x6 metal stud construction at 24" spans



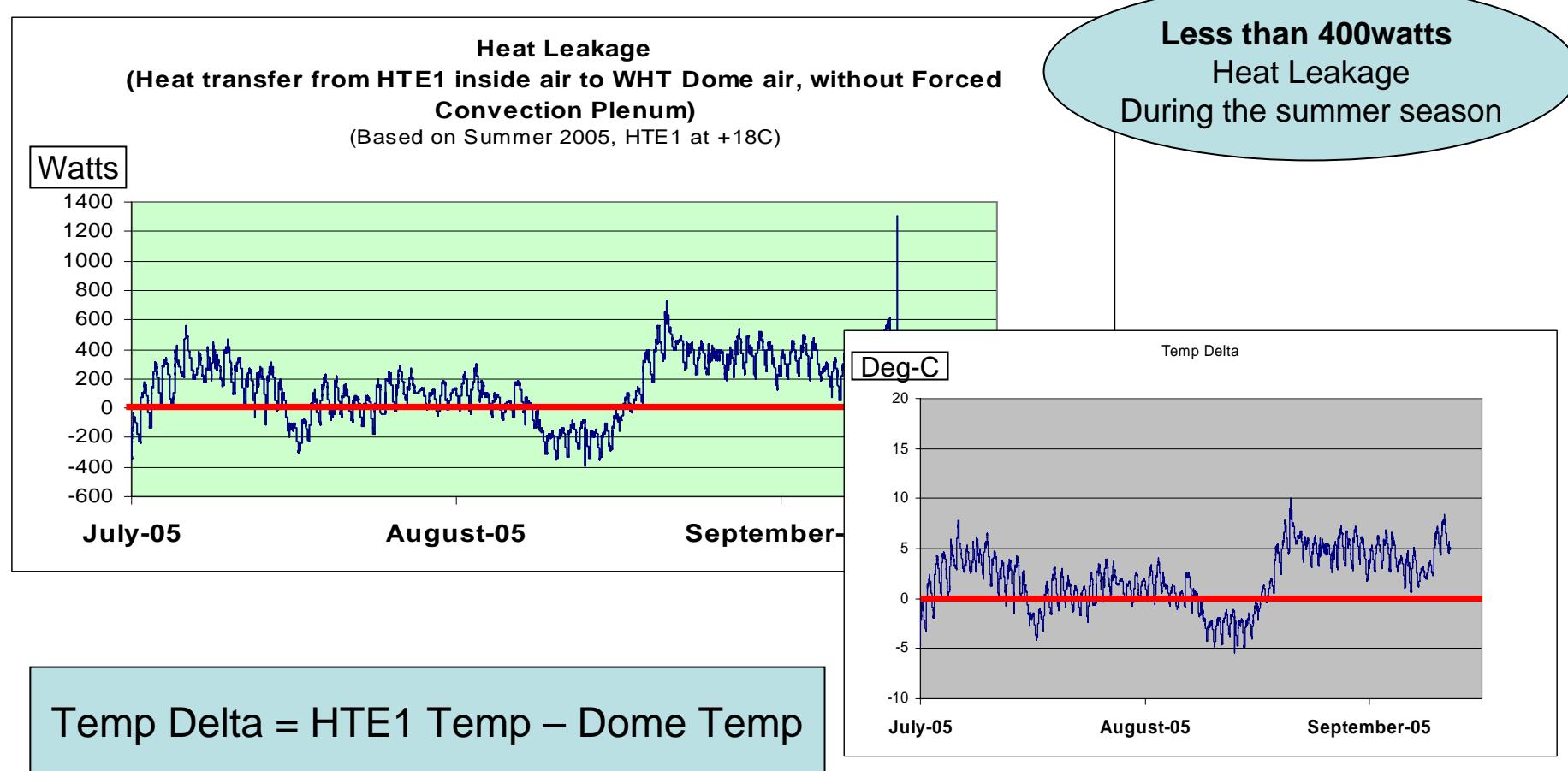
HARPS-NEF: Thermal System Design

HTE1: Thermal Load, Summer

Baseline Design:

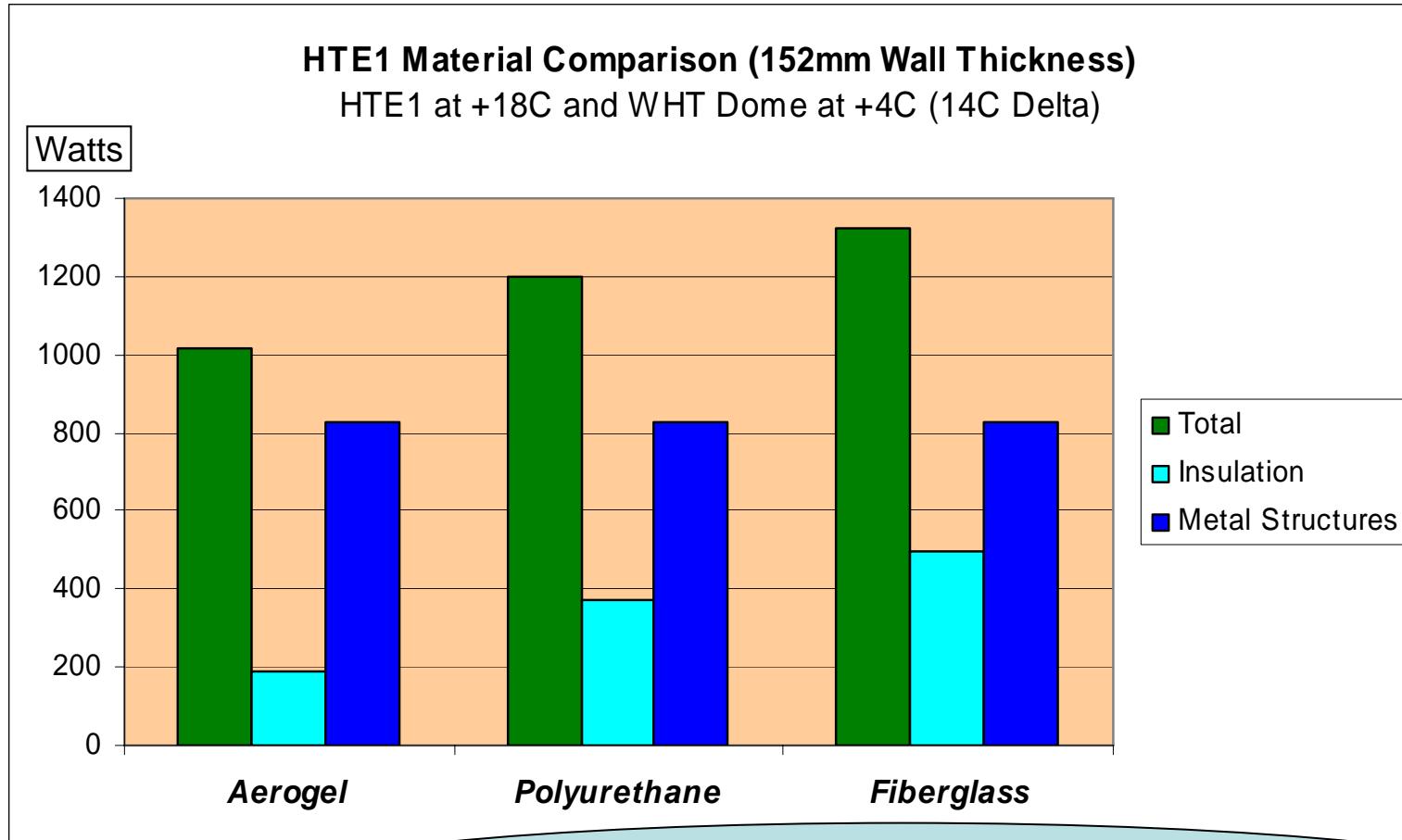
152mm of Aerogel

2x6 metal stud construction at 24" spans



HARPS-NEF: Thermal System Design

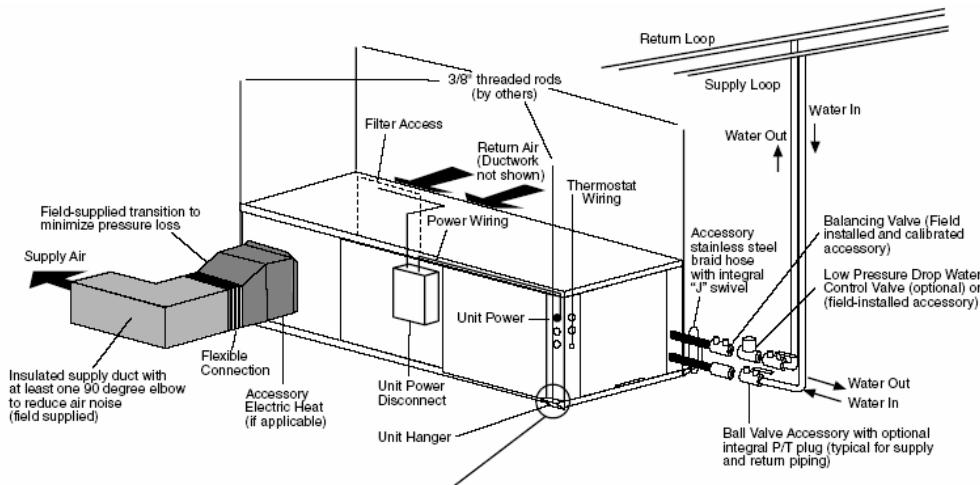
HTE1: Material Comparison



HARPS-NEF: HTE1 Thermal Systems

HTE1:

- Insulated walls (6 inches/152mm) with double outer skin air plenum jacket (6 inches/152mm max.).
- Self contained heating, air conditioning, and circulation unit, regulated to $+18 \pm 1.5$ °C.
 - Commercial self-contained unit (Carrier):
 - Liquid cooled Condenser: 4.5gpm (17.1 l/min)



HARPS-NEF: HTE1 Thermal Systems

- Results: based on 1st QTR 2005 Dome Temperatures.
 - 1000watts (budget) loss through insulated walls and through joint/stud conduction.
 - Outer skin plenum design to extract heat away from the internal dome (approx. 4500 CFM or 128m³/min).
 - Less than 0.5°C rise in exhaust air temperature from the ambient temperature on the coldest day.
 - Less than 30watts impact to dome heat load during the coldest dome temperature (+4C). Most of the heat will be exhausted to the outside air.
 - ~300% margin reserved
 - Diffuser/Louvers/screens mounted at the exhaust.
 - Options: HCO or WHT fans



HARPS-NEF: Thermal Systems

HTE2:

- Self contained Liquid Chiller will handle heating and cooling, regulated to $+15 \pm 0.2$ °C.
- Liquid to Air Tube-Fin Heat Exchanger with fans, 600 CFM x2 (1200CFM Total, 34 m³/min), for internal air circulations.
 - 30 seconds air re-circulation time (120 re-circulations/hour of contained air volume to minimize temperature gradients)
 - Air ducts (inlet and outlet) to maintain uniform flow coverage



- Insulated Walls, 4 inches (102mm) thick polyurethane with aluminum skins.

HARPS-NEF: Thermal Systems

HTE2: Thermal Control System Chiller Capabilities



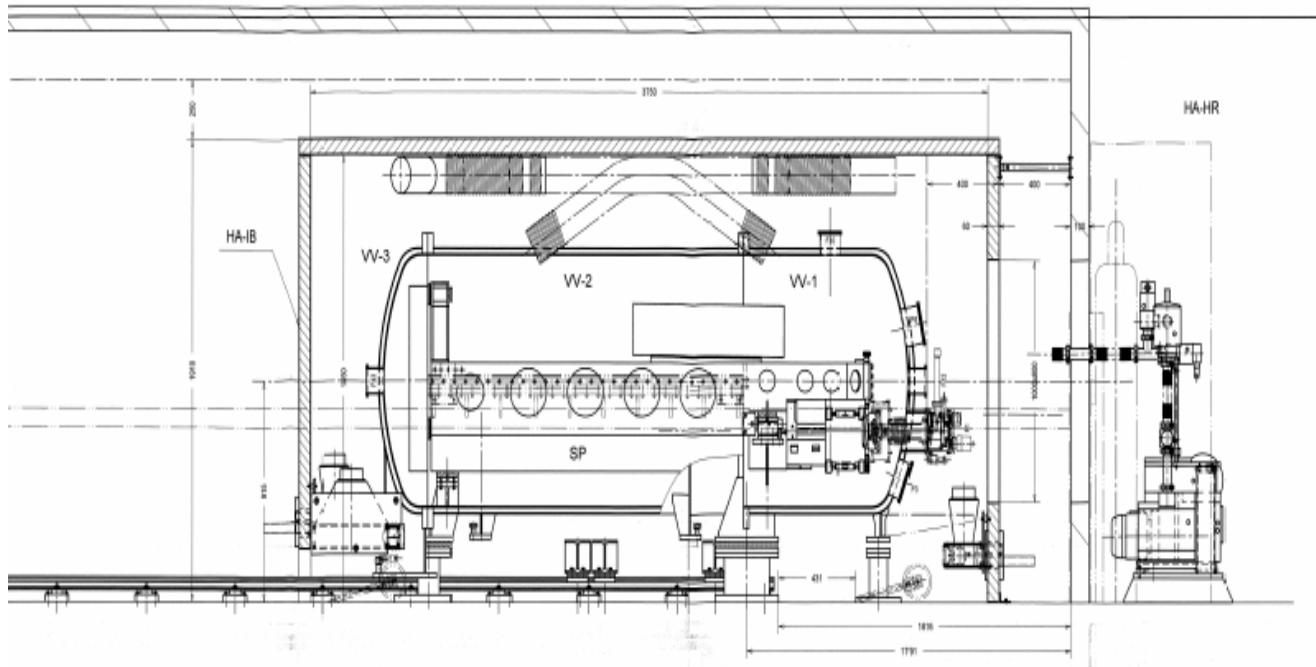
- **Standard temperature range** 5° to 35°C
- **Ambient temperature range** 13° to 35°C
- **Stability** +/- 0.1° C
- **Condenser** water cooled
- **Reservoir size** 8 Gallons/ 30.3 Liters
- **Cooling capacity** 50 Hz at 20°C 3,735 W
- **Pump performance** 50 Hz Pump 2.75 gpm @ 50 psig (PD2)
- **Power requirements** 50 Hz 220-240V1Ø
- **Unit dimensions** cm (H x W x D) 103.2 x 66.7 x 53.7
- **Plumbing connections**
 - inlet/outlet process 3/4" FNPT 3/4" FNPT 3/4" FNPT(CP-75 1" FNPT)
 - inlet/outlet facility (W/C only) 1/2" FNPT 1/2" FNPT 1/2" FNPT
- **Plumbing connection**
 - drain 1/2" FNPT 1/2" FNPT 1/2" FNPT
 - auto refill 3/8" OD SS barb 3/8" OD SS barb 3/8" OD SS barb
- **Refrigerant** 50 Hz R134A R134A R134A
- **Compliance** 50 Hz units CE CE CE
- **Unit weight** kg 145.2

Liquid cooled: 1.5 gpm
5.7 l/min

HARPS-NEF: Thermal Systems

HTE3: GO Supplied / Proven Capability

- Self contained heating and circulation unit, regulated to $+17 \pm 0.01^\circ\text{C}$.
- 60mm of polyurethane insulated walls with aluminum skins.



- **Floor will be insulated (to be discussed).**

HARPS-NEF: Electronic Racks



- Thermal Management
 - Power Dissipation Budget: 1500w Total
 - Sealed enclosures with liquid heat exchanger and dedicated chiller.



Summary

- WHT Facility requirements:
 - Facility Electrical: approximately 30Amp at 240VAC
 - Facility Coolant: 7.5 gpm/28.5 ℓ /min (10gpm/38 ℓ /min reserve)
 - Facility modifications, if any
 - May require ducts to bridge from the HTE1 outer plenum to the facility exhaust system.